

RAL COLOUR CHART

High quality powder coated finishes – durable, reliable and built to last.

WHITES



RAL 9010 Pure White
RAL 9016 Traffic White
RAL 9003 Signal White

GREYS



RAL 9006 White Aluminium
RAL 7035 Light Grey
RAL 7038 Agate Grey
RAL 7016 Anthracite Grey
RAL 7012 Basalt Grey
BS10 A05 Goosewing Grey
BS18 B25 Merlin Grey

BLACK & BROWN



RAL 9005 Jet Black
RAL 8014 Sepia Brown

BEIGES



RAL 1013 Oyster White
RAL 1015 Light Ivory

YELLOWS



RAL 1018 Zinc Yellow
RAL 1033 Dahlia Yellow

REDS



RAL 3020 Traffic Red
RAL 3000 Flame Red
RAL 3001 Signal Red
RAL 3003 Ruby Red
RAL 3005 Wine Red
BS04 E53 Poppy Red

BLUES



RAL 5010 Gentian Blue
RAL 5003 Sapphire Blue
RAL 5002 Ultramarine Blue
RAL 5011 Steel Blue
RAL 5013 Cobalt Blue
RAL 5015 Sky Blue
RAL 5017 Traffic Blue
RAL 5023 Distant Blue



BS18 C39 Regal Blue
BS18 E53 Solent Blue

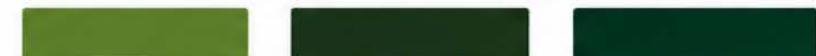
GREENS



RAL 6005 Moss Green
RAL 6003 Olive Green
RAL 6001 Emerald Green
RAL 6002 Leaf Green



RAL 6004 Blue Green
RAL 6009 Fir Green
RAL 6014 Yellow Olive
RAL 6018 Yellow Green



BS12 B27 Olive Green
BS12 B21 Moorland Green
BS12 B29 Juniper Green



PREMIUM FINISH

All colours are available in a durable powder coated finish for long lasting protection and performance.



BESPOKE COLOURS

Can't see the colour you need? We can match to almost any RAL or BS colour.



POWDER COATED IN-HOUSE

All of our doors are powder coated in-house to ensure the highest quality, consistency and quicker lead times.



QUALITY YOU CAN TRUST

Manufactured in the UK to the highest standards by Alliance Door Engineering.



IMPORTANT DISCLAIMER

Colours shown on screen are intended as a guide only and may vary depending on your monitor or device settings. There may be a colour discrepancy between colours displayed on screen and the final powder coated finish.



SWATCH CARD RECOMMENDED

For the most accurate representation of our colours and finishes, we strongly recommend requesting a physical swatch card.

MARINE GRADE PAINT UPGRADE

ENGINEERED FOR COASTAL & INDUSTRIAL ENVIRONMENTS

Our upgraded Marine Grade Paint system has been specially developed for demanding marine and industrial environments where standard paint systems may be exposed to increased levels of corrosion, salt contamination and airborne pollutants.



ENHANCED CORROSION PROTECTION

Superior defence against salt, marine and atmospheric pollutants.



IDEAL FOR COASTAL & INDUSTRIAL USE

Optimised for harsh marine and industrial environments.



POWDER COATED IN-HOUSE

High-quality finish applied in our in-house state-of-the-art booths.



EXTENDED WARRANTY AVAILABLE



*Standard warranty remains registration within 90 days of purchase.

-  Excludes installation within 50m of the sea and swimming pool environments.
-  Excludes moving parts (hinges, rollers, locks, cables etc).



IDEAL APPLICATIONS

- Coastal locations
- Industrial sites
- Manufacturing facilities
- External installations
- High humidity environments



Designed to deliver long-term performance in the most demanding conditions.

CLEANING



Regular cleaning is essential to maximise the life and appearance of the coating.

- ✓ Warm water
- ✓ Mild pH neutral detergent
- ✓ Soft cloth
- ✓ Soft sponge
- ✓ Natural bristle brush
- ✓ Thoroughly rinse after cleaning



Cleaning should begin at installation, ensuring any concrete, renders, paint or construction residue is removed before it dries.

DO NOT USE



- ✗ Bleach
- ✗ Abrasive cleaners
- ✗ Industrial solvents
- ✗ Ketones
- ✗ Esters
- ✗ Polishing compounds
- ✗ Wire brushes



These products may cause permanent damage to the powder coated finish.

SITE WORK PRECAUTIONS



Concrete cleaners, brick cleaning chemicals and abrasive blasting operations can permanently damage powder coated surfaces.

Protect all coated surfaces during nearby construction works.

DAMAGE REPAIR – VERY IMPORTANT



If your door has been supplied with a primer undercoat, any damage must be repaired immediately.

Failure to restore damaged areas may compromise coating performance and invalidate warranty coverage.



Repairs should be carried out at the time of damage – do not leave until the next scheduled inspection.

MAINTENANCE



Routine inspection and maintenance will help maximise coating performance and warranty protection.

- ✓ Inspect painted surfaces regularly for signs of damage
- ✓ Repair any coating damage immediately
- ✓ Use clean soft cloths only
- ✓ Maintain accurate maintenance records
- ✓ Prime coated areas must be repaired immediately if damaged



DO NOT use chemical solvents, bleach, abrasive cleaners or industrial solvents as these will affect the paint finish.

WARRANTY NOTICE



Failure to:

- ✗ Install the door correctly
- ✗ Maintain the coating system
- ✗ Follow recommended cleaning procedures
- ✗ Keep accurate maintenance records

may invalidate the manufacturer's warranty.



COLOUR DISCLAIMER

Colours shown in printed literature, PDF's, websites and on-screen displays are intended as a guide only. Variation in drystone settings, screen calibration, printers and lighting conditions may result in differences between the displayed colour and the final powder coated finish.



SWATCH CARD RECOMMENDED

For the most accurate colour representation, Alliance Door Engineering strongly recommends requesting a physical RAL or BS swatch card prior to ordering.

Some colours may be subject to an additional charge.



NEED MORE INFORMATION?

- ☎ Speak to our team
- 🌐 www.alliancedoors.co.uk
- ✉ For product information, care guidance and support.



MANUFACTURED IN THE UK

Proudly manufactured in the UK to the highest standards.



POWDER COATED IN-HOUSE

All of our doors are powder coated in-house for superior quality and consistency.



ENGINEERED FOR PERFORMANCE

High performance powder coating system for durability and long-term reliability.

- BUILT TO LAST.
- BACKED BY QUALITY.
- DELIVERED BY ALLIANCE.



PLEASE NOTE: These colours are for reference only and are an approximation of the true colours. The quality, type and settings of your output device used to view/print this PDF document can affect the colour shown. Some colours may be subject to an additional cost. Doors that are installed in extreme locations, i.e. coastal areas etc, will require additional maintenance to maintain the quality of the finish.